

DAIRY DIGESTER OVERVIEW

CLEAN & PROSPEROUS INSTITUTE CA STUDY MISSION 2

JUNE 23, 2022



Gary Coppedge

575 649-4084

gary@promusenergy.com

Dan Evans

206 300-0835

dan@promusenergy.com

Brandon Coppedge

575 644-6623

brandon@promusenergy.com

www.promusenergy.com

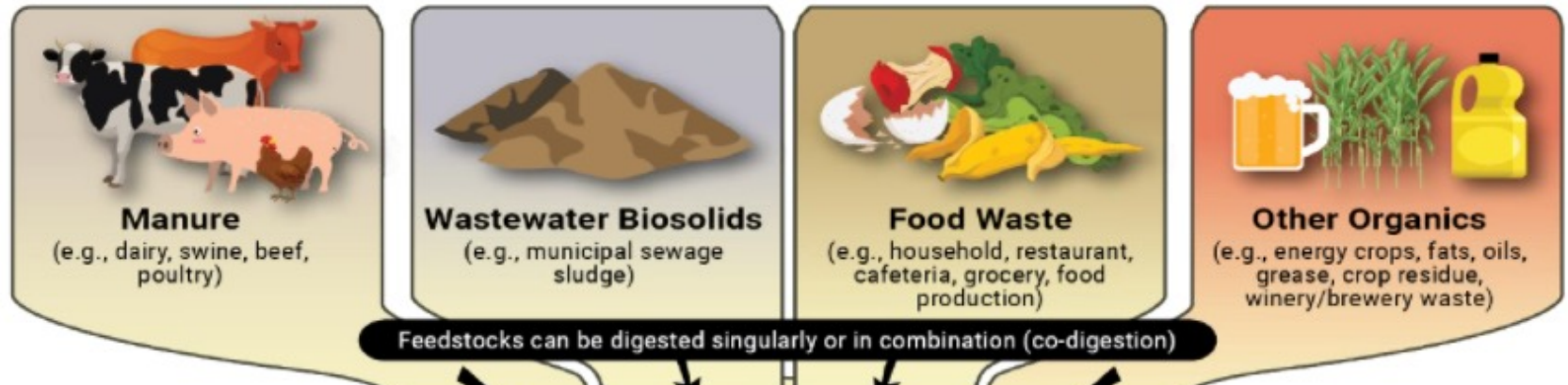
PROMUS
ENERGY LLC



Dairy Digester Overview Presentation

1. Anaerobic Digestion 101 – digester uses and types
2. Biogas transportation fuel pathways – RNG, EV
3. Revenue sources – energy, state LCFS / CFS credit, federal RFS credit (D3 RIN, eRIN)
4. Pre-digester manure collection improvements, water conservation
5. Post-digester add-ons – nutrient recovery & mgt
6. Dairy digester incentives and limiting factors

Lower Value Products
\$



Feedstocks can be digested singularly or in combination (co-digestion)

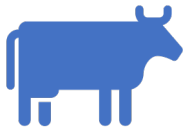


Higher Value Products
\$\$\$



How do dairy digesters reduce GHG emissions?

Freestall Flush
Barns,
Flushed Feed Lanes



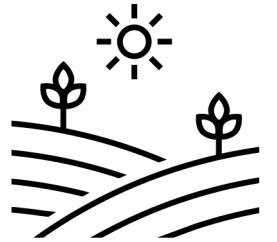
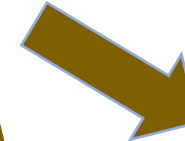
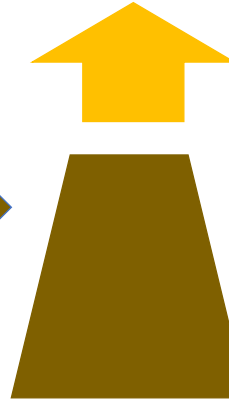
Manure and
flush water

Before Digester Project



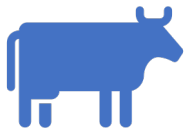
Manure solids / VS to anaerobic storage Lagoon
(No Separation)

CH4 Emissions



Field Application

With Digester and Nutrient Recovery



Anaerobic Digesters

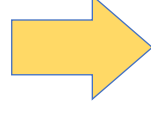
BIOGAS > FUEL



Primary Separation
Borger screwpress x3



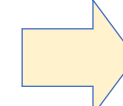
Fiber Bedding
(No Composting)



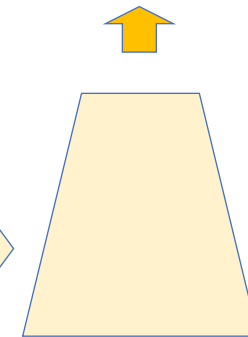
Advanced Solids Removal



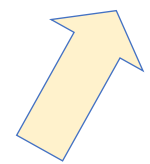
Nutrient Rich Solids
(biofertilizer)



Reduced CH4
Emissions



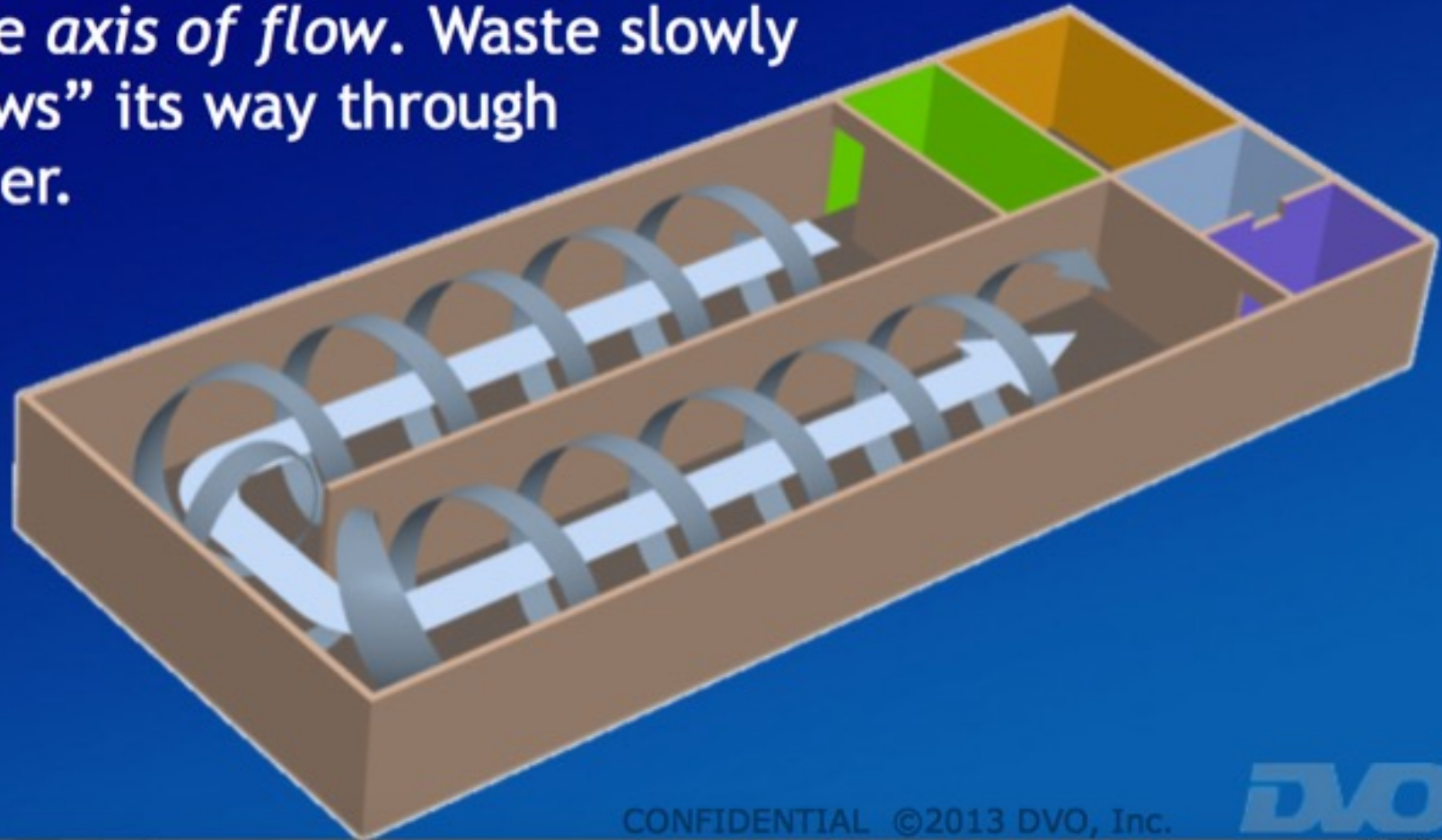
"Clean" Water
Use & Storage



No trucking
Lagoon Water

DVO Mixed Plug Flow Anaerobic Digester Diagram

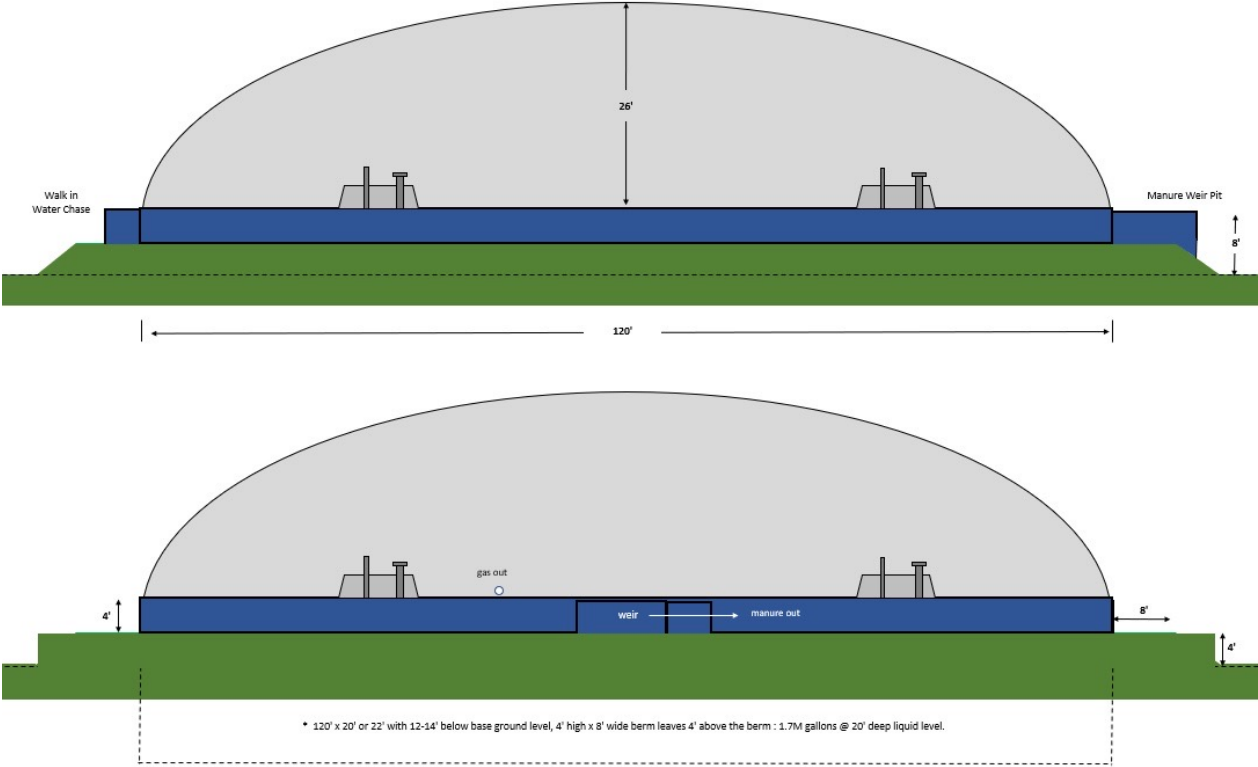
To preserve retention time, mixing occurs around the *axis of flow*. Waste slowly “corkscrews” its way through the digester.



Martin EM-21 "Complete Mix" (CSTR) Digester



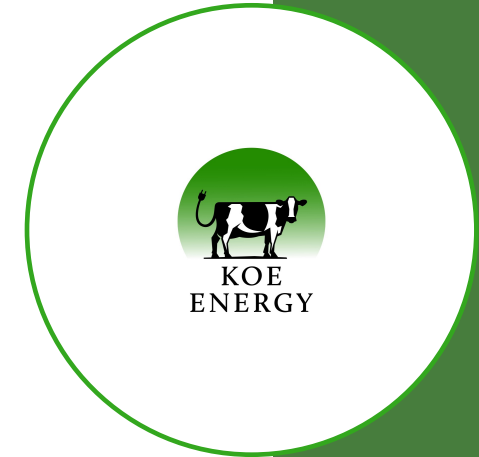
Example of a 1.52 M gallon tank.






EM-21
digester
by Martin Construction Resource

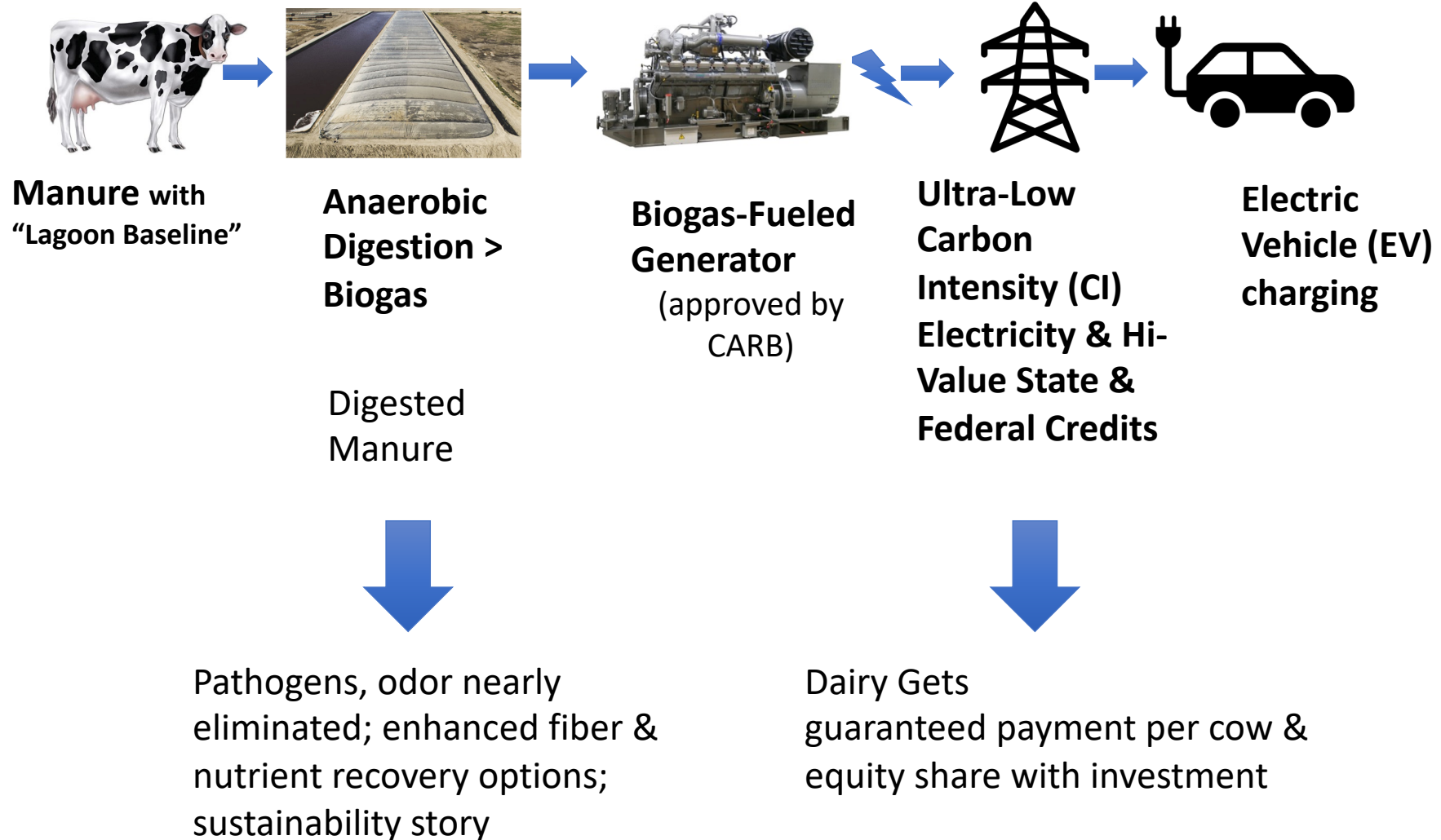
Hartman Engineering Covered Lagoon Digester (CA)



Covered Lagoon under construction – lined with sludge pipes



Biogas-to-Power for Electric Vehicle Charging Pathway



Biogas Fueled Electric Generator Set



PROMUS
ENERGY LLC



Generator Building at Dairy



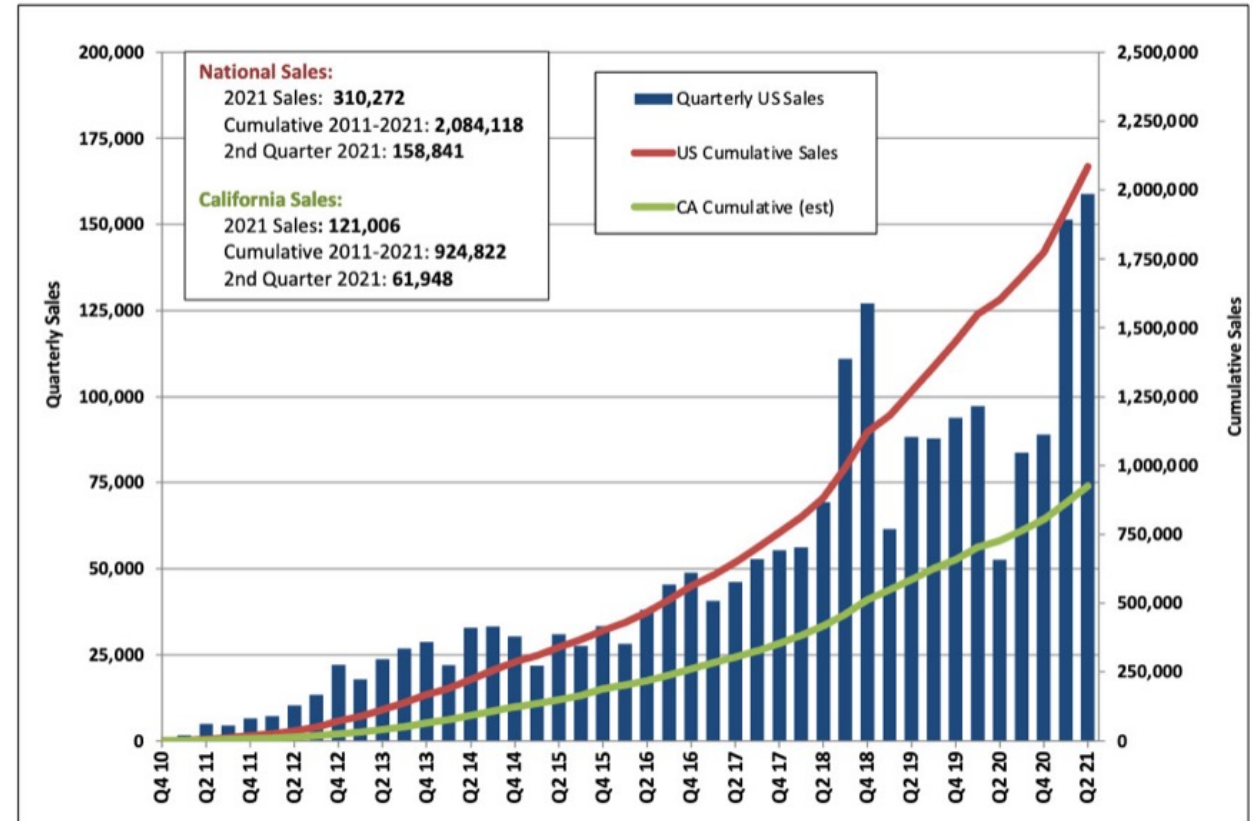
Dairy Digester for Electric Vehicle (EV) Charging – Growing Demand for EV Power

Demand for EVs and power for EV charging is surging and will continue to grow due to:

- Low cost of “fuel” compared to gasoline/diesel
- Declining cost of EVs, especially w/ gov’t incentives for EVs and
- Restrictions on internal combustion engine (ICE) vehicles sales
- Rapidly expanding network of charging stations



Electric Vehicle Sales in California and the U.S.



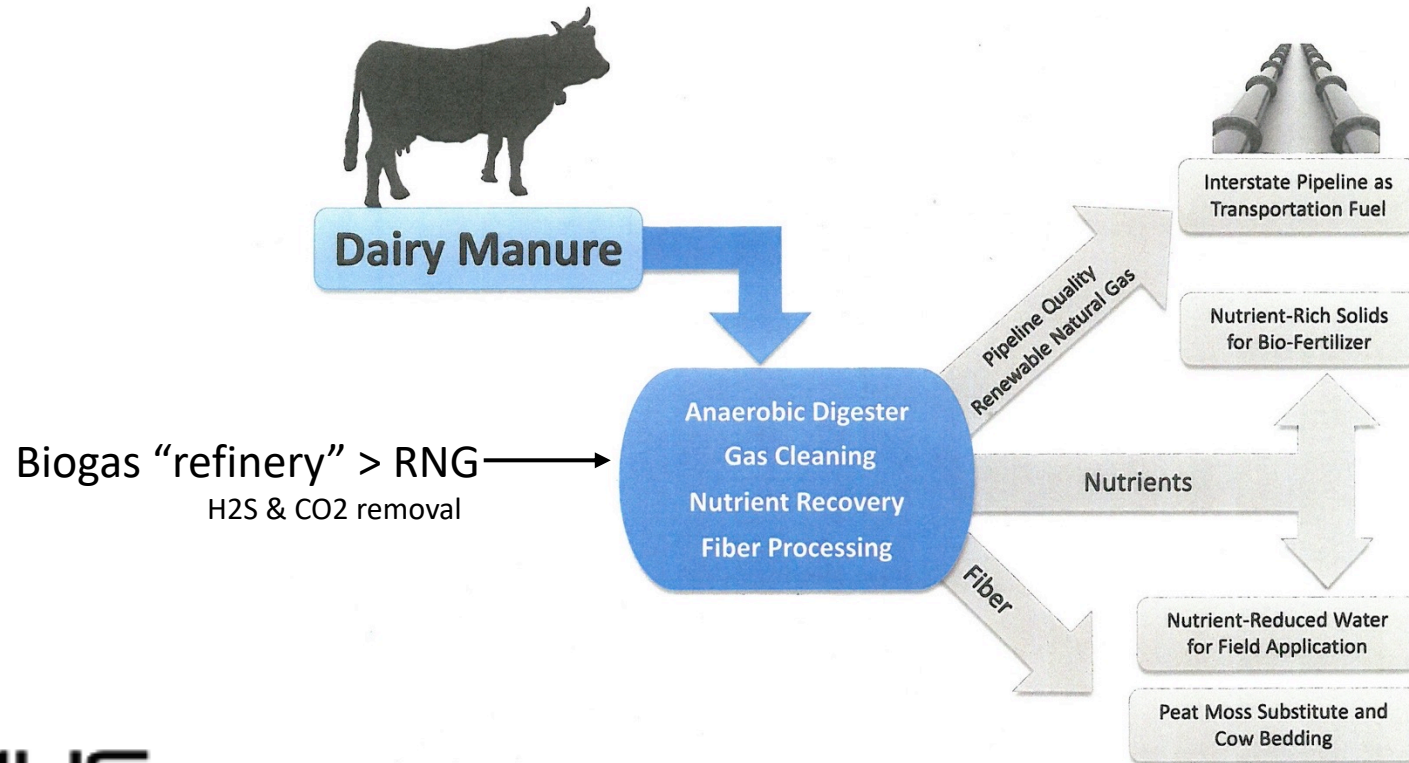
Note: CA sales are 39% of national sales.
 Data Source: California Energy Commission (2021).
 Retrieved August 3, 2021 from <http://www.energy.ca.gov/zevstats>

Q2 2021 Data Update.



Dairy Digester Biogas to RNG Pathway

(renewable natural gas)



Augean RNG Project Gas Cleaning Facility (“Refinery”) in Yakima Valley



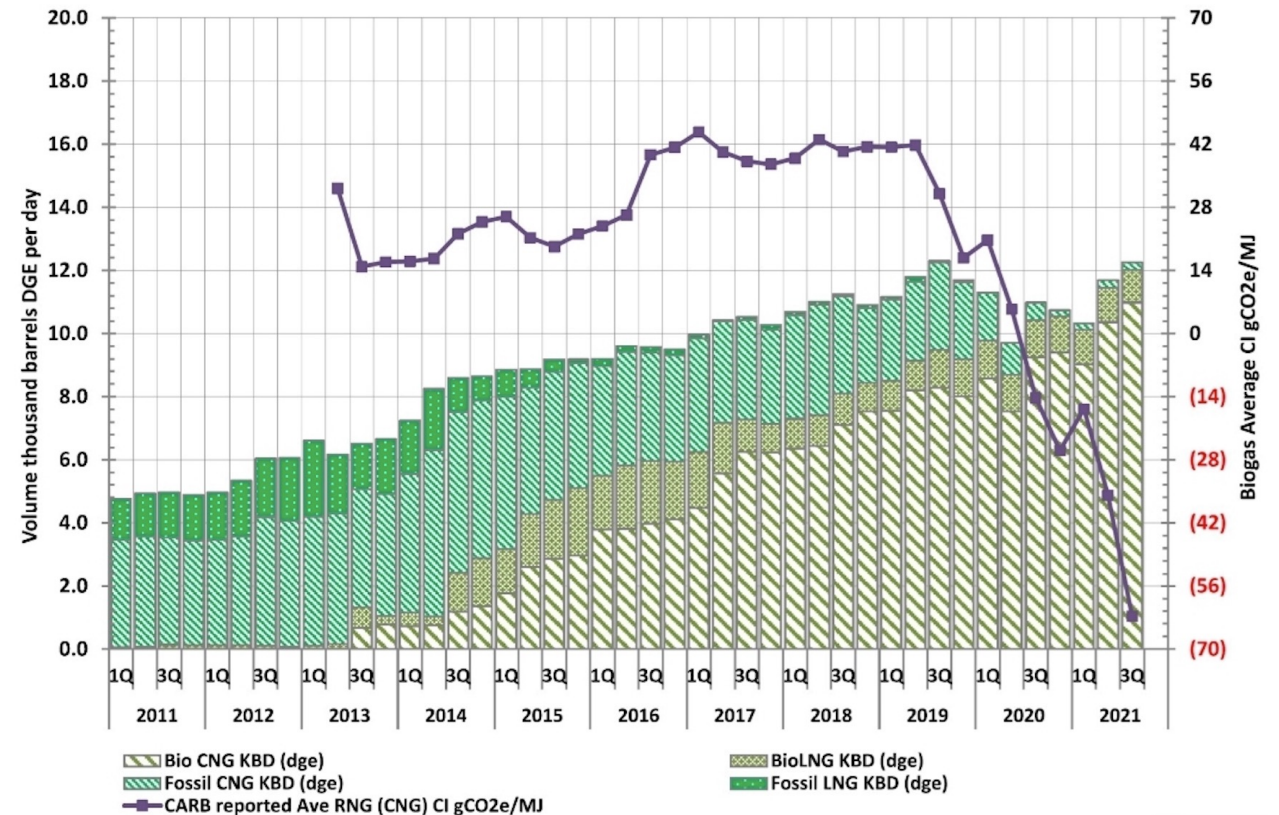
Dairy Digester RNG Has Displaced Fossil CNG, Reduced CI for NGVs

The chart to the right demonstrates:

1. RNG has now fully displaced fossil CNG in the CA NGV (Nat Gas Vehicle) market
2. The carbon intensity (CI) of NGV fuel is dropping fast as ultra-low CI dairy RNG floods the market

© 2022 Stillwater Associates LLC. All rights reserved.

CNG & LNG and Biogas Trends



Dairy Digester EV Project Revenue Sources

(similar for RNG)

- Commodity electricity generated from digester biogas (Power Purchase Agreement with utility) (12% of revenue)
- Renewable Energy Certificate (REC) credits sold to our off-taker EVCS (58%)
- Federal eRIN credits* (30%)*

* EPA is expected to approve eRIN rule in 2023, providing additional layer of credit value

Additional Revenue Sources

- Fiber: digester dairy fiber (DDF) worth \$5-10/cu yd (peatmoss replacement)
- Recovered concentrated bio-fertilizer: nutrient solids from DAF, MF/RO
- Future “bio-refinery” value – CO₂, fiber, recovered water, nutrients provide valuable inputs for co-located:
 - Greenhouses
 - Algae ponds
 - Vermiculture
 - Industrial materials
- Premium market for sustainably produced, low-Cl milk products

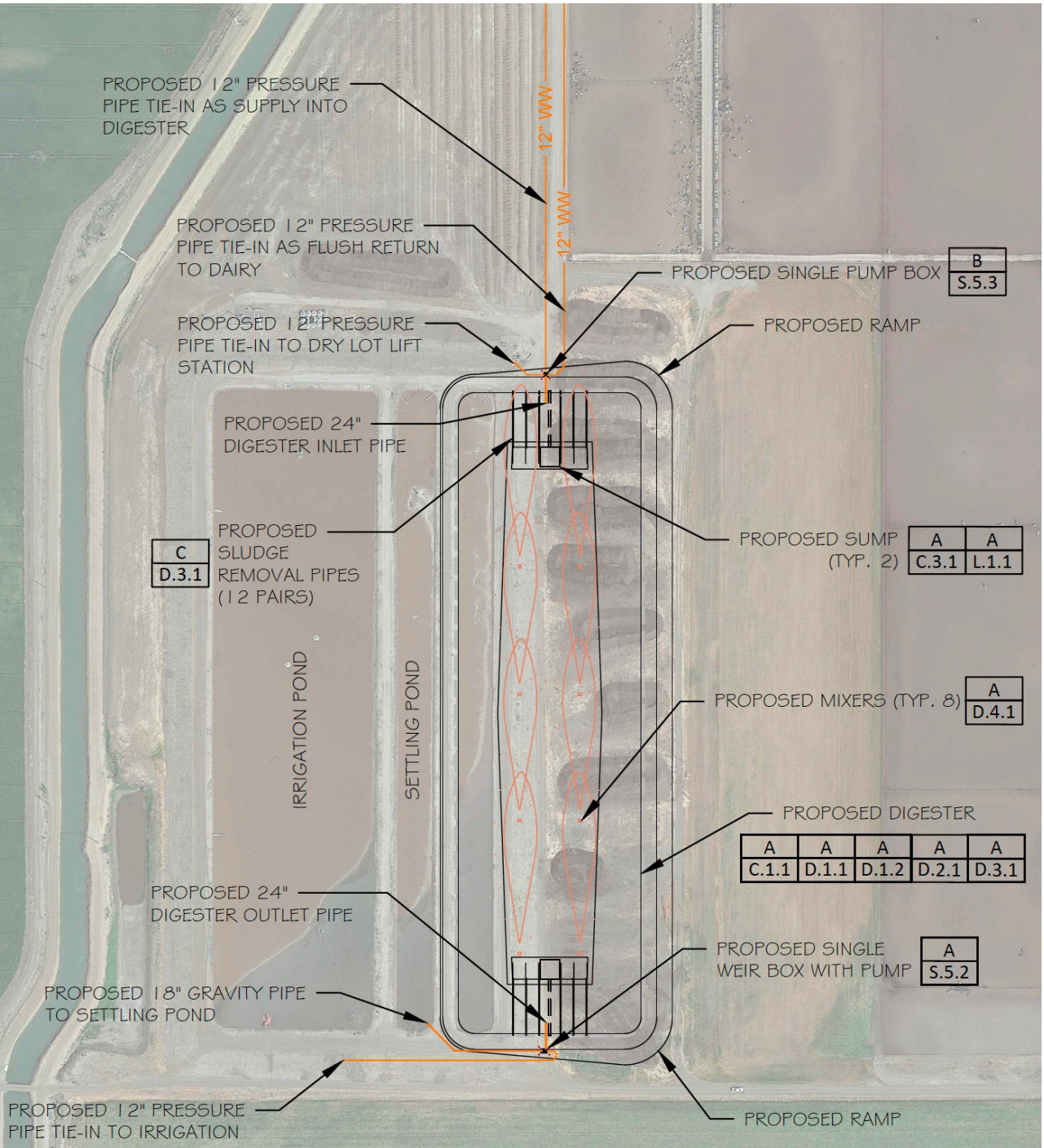
“Front-End” Incentives & Limiting Factors for AD Projects

- Grid Access Infrastructure Grants
 - RNG: pipeline, interconnect (meter, compressor stations)
 - EV: electrical infrastructure (power lines, transformers, utility)
- Cost of Capital
 - Private equity, debt
 - credit risk / floor (credit market stability)
 - Govt programs: REAP grants/loan guarantees, US DOE, WA CEF & CCA (CA GGRF & DDRDP)
- Streamlined permitting, approvals, upgrades
 - *Grid infrastructure assessments & approvals*
 - Air permit
 - Land use & SEPA / CEQA
- Support for pre-digester
 - Grants for demonstration / pilot
 - Govt procurement programs
 - Long-term credit market support

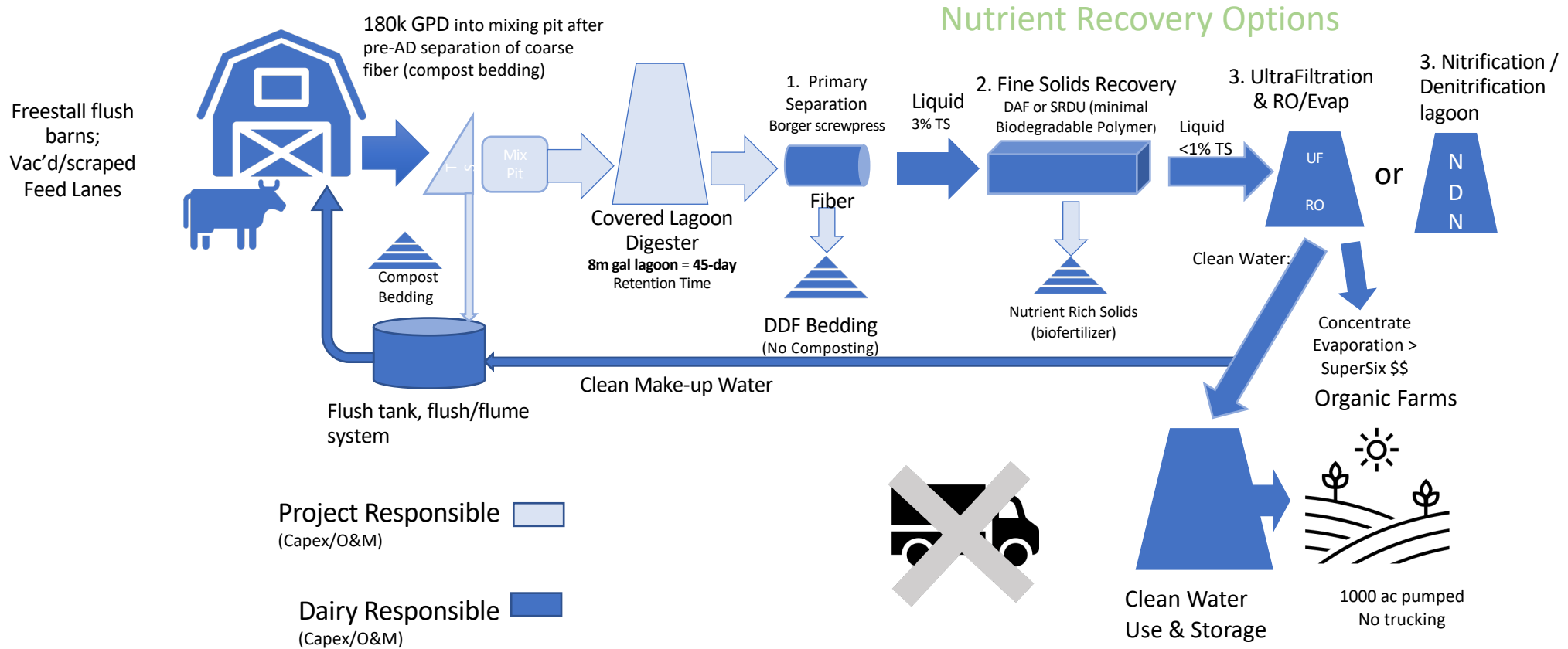
“Back-End” Incentives & Limiting Factors for AD Projects

- Strong, reliable markets for “environmental attributes” (credits)
 - State LCFS / CFS credits based on carbon intensity
 - Federal RFS Cellulosic (D3) RIN / eRIN (for Evs)
 - Long-term, reliable value for ultra-low CI biofuels
- Tax credits
 - Extension of Investment Tax Credits (ITC) to biogas energy projects
 - State and local tax breaks for system components
- Support for innovation
 - Grants for demonstration of innovative nutrient recovery, water conservation, “full circle” nutrient & water use (green houses, algae production, vermiculture, industrial materials)
 - Govt procurement programs

RESERVE SLIDES FOR Q&A



Example Dairy Manure & Nutrient Management Options (primary separation, Fine Solids Removal, UF/RO)



DAF (Dissolved Air Flotation)
Fine Solids Recovery



Nutrient Rich DAF Solids
(concentrated biofertilizer)

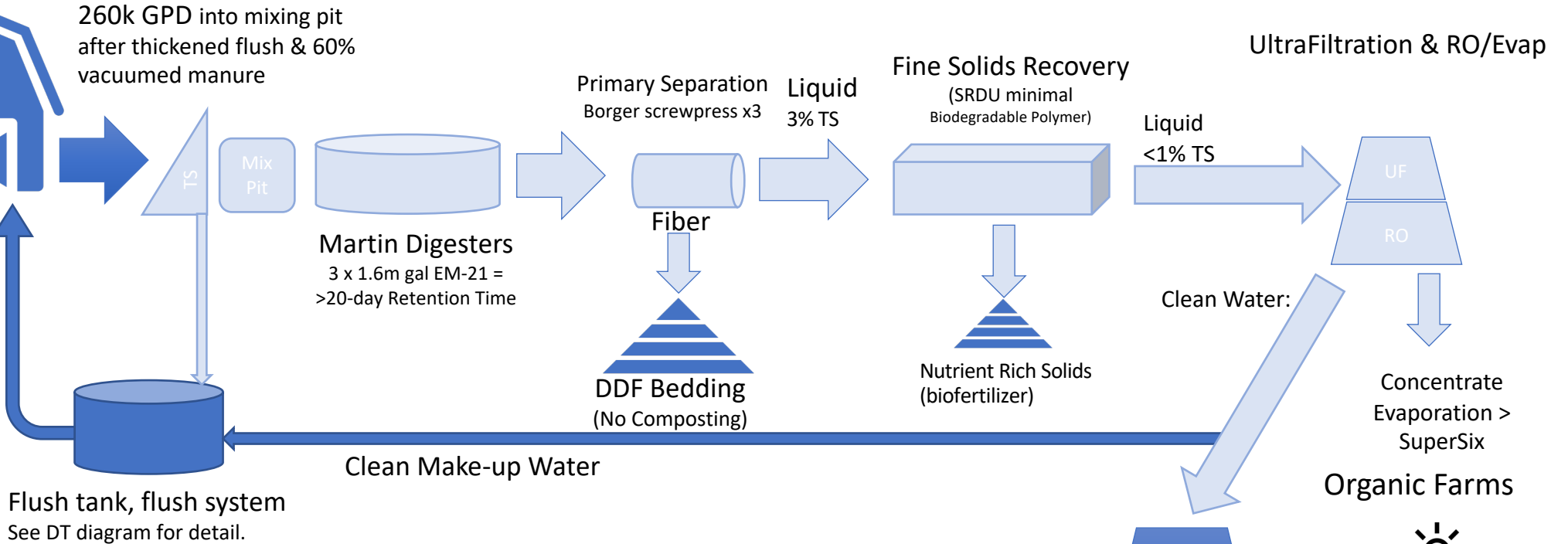


Project Responsible (Capex, Opex)

AD Project Simplifies Manure & Nutrient Management, Reduces Labor & Operating Costs

Freestall Flush
Barns,
Flushed Feed
Lanes

10,000 HWCEs;
7350 milkers, flush barn
2000 openlot milkers, FFL
700 dry cows, FFL
500 close ups, FFL?
7500 heifers, VFL



Project Responsible (Capex/O&M)

Dairy Responsible (Capex/O&M)



Clean Water
Use & Storage



1000 ac pumped
No trucking



Tertiary Treatment Option NDN (Nitrification-DeNitrification)

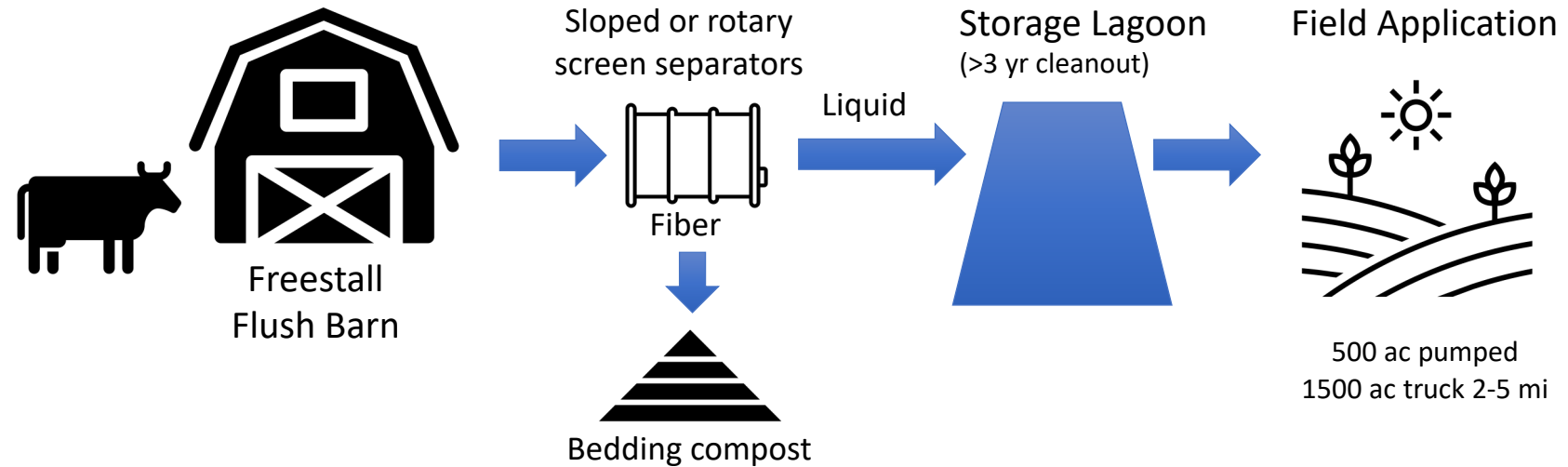
At GDR Dairy (Anchor Environmental Engineers)

Even with fall startup and winter temps in 2019, and non-professional operation, NDN achieved 57% ammonia reduction; 83% reduction in October 2019 before winter temps reduced performance (Anchor data).

Anchor and AgPro currently building an improved NDN in Sunnyside (\$800k for 216k GPD system).

Project Responsible (\$1M Capex)

Example Dairy Baseline Manure Collection



Who is Koe Energy?

Vertically integrated energy company

- Produces ultra-low carbon intensity (CI) electricity from dairy digester projects
- Power delivered to Electric Vehicle (EV) charging stations on West Coast

Three Koe partners:

